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Operating Manual

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6 Tare Feature



1. Setting up a unit straight out of the box

1.1. Entry into Configuration mode

When the unit is first powered on, the message goto Conf, will appear on the screen. This is the first step to set up the unit for the functionality required by the user. To enter configuration mode press the <a>[key, this will then prompt you to enter an unlock code. ULoc will appear followed by 0. To enter into the configuration mode the user must enter the correct unlock code using the and <a>[keys.

The default unlock code is 20, if you do not enter the correct code the unit will revert back to the previous screen asking you to enter the code again.

If you forget any of the unlock code there is a hidden read only menu for them. To enter this mode you must power the unit down, whilst powered down you must press the 🖸 and 🛆, keeping them pressed whilst repowering the unit for 10-15 seconds. You will then enter a read only loc code view.

If not from first power up Configuration is entered from Select Mode Hold down 🖸 and 🖾 press to force the controller into the Select Mode. The SLCT legend is shown for 1 second, followed by the legend for the current mode.

Press \square or \square to navigate to the Configuration Mode option, then press \square .

Note:

Set LED **•••** . This flashes in Configuration Mode.

1.2. Scrolling through Parameters and Values

Press 🖸 to scroll through the parameters. While this key is pressed, and up to 1 second after, the parameter legend is shown, followed by the current parameter value.

Note:

Only parameters that are applicable to the hardware options chosen will be displayed.

1.3. Changing Parameter Values

Press 🖸 to navigate to the required parameter, then press 🖾 or 🗹 to set the value as required.

Once the desired value is set, press to display YES? , press 🖾 within 10 seconds, accept the change, otherwise parameter will revert to previous value.

Or

Press 🖸 to reject the change and to move onto the next parameter. Hold down 💽 and press 🔼 to return to Select Mode.

Note:

If there is no key activity for 2 minutes the instrument returns to the operator mode.



1. 1480 Configuration Mode Parameters

Parameter	Legend for 1 sec followed	Set Value	Adjustment Range & Description	Default Value	When Visible	Units Display
Mode Default	dF۲۹	d iSA EnAb	Enable or disable default of all parameters in configuration mode	d ,SR	Always	
Input type and	InPt	St_C	Strain Guage: -10 to 50mV	SE_C	Always	r
Range		ы	B type: 100 to 1824 °C	7		
		ЬF	B type: 211 to 3315 °F	1		
		23	C type: 0 to 2320 °C	1		
		CF	C type: 32 to 4208 °F	1		
		JC	J type: -200 to 1200 °C	1		
		٦ل	J type: -328 to 2192 °F	1		
		J.C	J type: -128.8 to 537.7 °C with decimal point			
		J.F	J type: -199.9 to 999.9 °F with decimal point			
		μC	K type: -240 to 1373 °C			
		PF	K type: -400 to 2503 °F			
		<i>Р</i> .С	K type: -128.8 to 537.7 °C with decimal point			
		P.F	K type: -199.9 to 999.9 °F with decimal point			
	2. X.	02-0	0 to 20mA DC	24	S	
		4_20	4 to 20mA DC	1		
	S	0.50	0 to 50mV DC	si sa		SS
		10.50	10 to 50mV DIC	2		
		0.5	0 to 5V DC	-		
		1.5	1 to 5V DC			
	3	0_ 10	0 to 10V DC			
		2. 10	2 to 10V DC			3857-725-9-
Scale Range Upper Limit	rd.	Scale Ra Max	ange Lower Limit +100 to Range	Strain Gauge/ Linear - 1000 - max range	Always	U



Scale Range Lower Limit	гЦ	Range Min. to Scale range Upper Limit - 100	ge win, to scale range upper Limit - Strain (A) Gauge/ Linear = 0 = min range		e Upper Limit - Strain Alway Gauge/ Linear = 0 = min range		L	
Decimal point position	dPoS	0 Decimal point position in non- temperature ranges. 0 - XXXX 1 - XXXX 2 - XXXX 2 - XXXX 3 - XXXX	I	InPE - mV, V or mA	Ρ			
Linear Range Engineering Units Display	니메	C F	nonE	InPE - mV, V or mA	'C 'F			
Multi-Point Scaling	r n PS	EnAb d SA disabled or d SA EnAb enabled	d _I SR	Always	5			
Alarm 1Type	ala i	P_H Process High Alarm P_Lo Process Low Alarm	P_H ,	Always	1			
Process High Alarm 1 value"	PHR I	Range Min. to Range Max. Parameter repeated in Setup Mode	Range Max	ALA I - P_H I	Å r alarm			
Process Low Alarm 1 value*	PLA I	Range Min. to Range Max Parameter repeated in Setup Mode	Range Min.	ALA I - P_Lo	1 only or I			
Alarm 1 Hysteresis"	AHA I	1 LSD to 100% of span (in display units) on "safe" side of alarm point. Parameter repeated in Setup Mode	I	ALA I Is not	5.75			
Alarm 2 Type	ALA2	As for alarm 1 type	nonE	Always	5			
Process High Alarm 2 value"	PHRS	Range Min. to Range Max. Parameter repeated in Setup Mode	Range Max.	ALA2 - P_H .	nu			
Process Low Alarm 2 value"	PLAS	Range Min. to Range Max. Parameter repeated in Setup Mode	Range Min.	ALA2 - P_Lo				
Alarm 2 Hysteresis"	RH75	1 LSD to 100% of span (In display units) on "safe" side of alarm point. Parameter repeated in Setup Mode	1	ALA2 Is not	Ξ			
Output 1 Usage	USE I	CEP Retransmit PV Output dc 10 0 to 10VDC (adjustable) transmitter power supply"	rEEP If OPn I Is linear output type	OPn I Is not linear or empty	1			

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Output 1 PV	FRb I	0_5	0 to 5 V DC output 1	0_ 10	USE I-	1
Regarismit Type		0_ 10	0 to 10 V DC output		rEEP	
		S" 10	2 to 10 V DC output			
		0.20	0 to 20 mA DC output			
		4_20	4 to 20 mA DC output			
Retransmit Output 1 Scale maximum	ro IH	- 1999 Display	to 9999 value where output is maximum	Range max	USE I -	H
Retransmit Output 1 Scale minimum	re IL	- 1999 Display	to 9999 value where output is minimum	Range min	USE / - rEEP	L
Output 1 TxPSU voltage level	PSU I	0 to 10\ output in	/DC transmitter power supply n 0.1V steps"	0.01	USE I - dc IŪ	1
Output 2 Usage	USE2	R Ind	Alarm 1, direct, non-latching	A Ind	OPn2	S
		A Inr	Alarm 1, reverse, non-latching		empty	
		A ILd	Alarm 1, direct, latching			
		AL	Alarm 1, reverse, latching			
		R2nd	Alarm 2, direct, non-latching			
		A5m	Alarm 2, reverse, non-latching			
		ASLA	Alarm 2, direct, latching			
		ASP-	Alarm 2, reverse, latching			
		0 124	Logical Alarm 1 OR 2, direct			
		0 I2r	Logical Alarm 1 OR 2, reverse			
		Rnyd	Any active alarm, direct			
		Rnyr	Any active alarm, reverse	2	L.C.	
Output 3 Usage	USE3	As for C	Dutput 2 usage	A2nd	0Pn3 Is not empty	3
Display Strategy	d iSP	0, I, (see Op	2, 3, 4 or 6 erator Mode for details)	0	Always	d
Logic Input	d .G .	~~LY	Reset latched relay(s)	rrL9	OPnR -	ł
		LA-E	Initiate Tare (zero display)		0.01	
		rfu	Reset min/max PV values	1		
		۰E	Reset Alarm 1 elapsed time			
	3	rPuE	Reset Alarm 1 elapsed time & min/max PV values			

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Logic Input State	d .Gd	as	Normally closed contact action	CLS	CLS	r
		OPN	Normally open contact action			
Configuration Mode Lock Code	Cloc	Q to 9	Q to 9999		Always	C

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Note:

*Linear Outputs can be configured to provide an adjustable 0.0 to 10.0VDC transmitter power supply for external devices.

2. Calibration Mode

2.1. Entry to Configuration mode **Note:** *Configuration mode must be completed before adjusting Calibration parameters.*

First select Calibration mode from Select mode.

Hold down 💽 and press 🖾 to force the controller into the Select Mode. The SLCt legend is shown for 1 second, followed by the legend for the current mode.

Press \square or \square to navigate to the Calibration Mode option, then press \square . You then need to enter the unlock code using the \square or \square keys, then press \square to enter the mode.

Press **③** to scroll through the parameters (while this key is pressed, and for 1 sec after, the parameter legend is shown, then the current value). Press **▲** or **▼** to change the value.

To exit from Calibration mode, hold down 🖸 and press 🖾 to return to Select mode.

Note:

Entry into Calibration Mode is security-protected by the Calibration Mode lock code. Default value is IO.

Note: Calibration mode will only be displayed if input type is set to ST_G

Parameter	Legend for 1 sec followed by	Set Value	Adjustment Range & Description	Default Valu e	When Visible	Units Displa y
Mode Default	dF.ቦባ	d iSA EnAb	Enable or disable default of all parameters in configuration mode	d iSR	Always	
Shunt Resistor	Shot	EnRb d iSR	Enables or disables use of the Shunt Resistor (should be enabled with Dynisco probes)	55-0	Always	ſ
Calibration Resistor Value	rCAL	80 .0	40% to 100% (appears only when Shot is EnRb)	80.0	lf Shunt is Enabled	
Start Low Calibration	C .LO	0.0	Press and start calibration	0.0	Always	

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Parameter	Legend for 1 sec followed by	Set Value	Adjustment Range & Description	Default Value	When Visible	Units Displa y
Start High Calibration	С.Н.	1000	Press △ and ▽ together to start calibration	1000	Always	
Calibration Lock code	rloc	10	Can set the lock code from 0 to 9999	10	Always	

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When the calibration procedure begins ---- appears on the screen. Once Calibration is complete donE appears on screen. If there are any Faults with the calibration an error message will appear either Er_r or Er_C.

Er_C means the low calibration will fail if the offset is less than -10mV or greater than +10mV. This signifies potential faulty sensors or the high calibration will fail if the count value is less than +20mV or greater than +50mV. This signifies potential faulty sensors

Er_r means the high calibration will fail if the mV value is within 10mV of the low calibration value. This is a potential RCAL failure.

Setup Mode

This mode is normally selected only after Configuration Mode has been completed, or is used when a change to the process set up is required. These parameters must be set as required before attempting to use the indicator in an application.

3 Setup Mode

3.1 Entry into the Setup Mode

Setup Mode is entered from Select Mode

Hold down ⊇ and press △ to force the controller into the Select Mode. The SLCt legend is shown for 1 second, followed by the legend for the current mode. Press △ or ☑ to navigate to the Setup Mode option, then press ⊇ .

Note:

Entry into Setup Mode is security-protected by the Setup Mode lock code. Default value is IO.

Note:

Set LED **•••**. This is on in Setup Mode.

3.2 Scrolling through Parameters and Values

Press **1** to scroll through the parameters. While this key is pressed, and up to 1 second after, the parameter legend is shown, followed by the current parameter value.



3.3 Changing Parameter Values

Press **1** to select the required parameter, then press or to set the value as required. Once the displayed value is changed, it is effective is immediately. No confirmation of the change is required.

Press 🖸 to move onto the next parameter.

Hold down 🖸 and press 🖾 to return to Select Mode.

Note:

If there is no key activity for two minutes the instrument returns to the operator mode.

Parameter	Legend for 1 sec followed by	Set Value	Adjustment Range & Description	Default Value	When Visible	Units Display
Default Mode	ብ ድምባ	d ISR EnRb	Enables or Disables Defaulting of Values within Mode	d .SR	Always	
Input Filter Time constant	F 4LE	OFF, 0.5 In 0.5 se	5 to 100.0 seconds c Increments	0.5	Always	F
Alarm Filter time Constant	rlfl	OFF, 0.5 In 0.5 se	5 to 100.0 seconds to Increments	0.0	Always	F
Input fall Mode	InPF	Low H iGh	When input fails PV should go Low or High scale reading	H Gh	Always	
Process Variable Offset	OFFS	±Instrum	ent Span	0	Aways	٥
Raw Process Variable value	5 46	The un-s mA DC a Resoluti This part	scaled value of the input signal in r as defined by the input range and on to 1 decimal place (e.g. 4.0 to 2 ameter is Read Only	mV, V or type. 20.0mA).	- mV, V or mA	blank
Process High Alarm 1 value"	РҺЯ І	Range M Repeat	In. to Range Max. of Configuration Mode parameter	Range Max.	ALA I	A ir aiarm
Process Low Alarm 1 value*	PLA I	Range M Repeat	In. to Range Max of Configuration Mode parameter	Range Min.	ALA I	1 only or I
Alarm 1 Hysteresis*	AHY I	1 LSD to on "safe" Repeat (o 100% of span (in display units) * side of alarm point. of Configuration Mode parameter	1	ALA I Is not nonE	-
Process High Alarm 2 value*	PHR2	Range M Repeat	lin. to Range Max. of Configuration Mode parameter	Range Max.	ALA2	5
Process Low Alarm 2 value"	PLR2	Range M Repeat	lin. to Range Max. of Configuration Mode parameter	Range Min.	-P_Lo	1
Alarm 2 Hysteresis*	8H92	1 LSD to on "safe" Repeat (o 100% of span (in display units) " side of alarm point. of Configuration Mode parameter	1	ALA2 Is not nonE	14
Scaling Breakpoint 1	ScA I	Multi-pol adjustab	int scaling breakpoint 1 value, le from 0 to 100 in % of span	100	MAPS =	1
Display Value 1	9.21	Value to scaling t				
Scaling Breakpoint 2	ScA2	Multi-pol 100% of	int scaling breakpoint 2, adjustable span. Must be >5cA I value	e up to	PAPS =	5
Display Value 2	d ,52	Value to breakpoi	be displayed at Multi-point scaling int 2, in display units	9		
Scaling Breakpoint 3	ScA3	Multi-pol 100% of	int scaling breakpoint 3, adjustable span. Must be >5cA2 value	e up to	P7P5-	З
Display Value 3	d ,53	Value to breakpoi	be displayed at Multi-point scaling int 3, in display units	9		



Parameter	for 1 sec followed by	Set Value	Adjustment Range & Description	Default Value	When Visible	Units Display
Scaling Breakpoint 4	ScR4	Multi-poir 100% of	nt scaling breakpoint 4, adjustable span. Must be ≻5cA∃ value	PAPS =	ч	
Display Value 4	9 '24	Value to I breakpoir	be displayed at Multi-point scaling ht 4, in display units	1	8.4350	
Scaling Breakpoint 5	ScRS	Multi-poir 100% of	nt scaling breakpoint 5, adjustable span. Must be >5c여색 value	up to	PAPS =	5
Display Value 5	d ,55	Value to I breakpoir	be displayed at Multi-point scaling ht 5, in display units	1		
Scaling Breakpoint 6	ScA6	Multi-point scaling breakpoint 6, adjustable up to 100% of span. Must be >ScAS value EnAb				
Display Value 6	d ,56	Value to I breakpoir	be displayed at Multi-point scaling ht 6, in display units	1		
Scaling Breakpoint 7	ScR1	Multi-poin 100% of a	P7P5 = EnAb	٦		
Display Value 7	9 '21	Value to I breakpoir	be displayed at Multi-point scaling nt 7, in display units	1		
Scaling Breakpoint 8	ScRB	Multi-poin 100% of	nt scaling breakpoint 8, adjustable span. Must be >5cA1 value	e up to	PAPS =	8
Display Value 8	d ,58	Value to I breakpoir	be displayed at Multi-point scaling nt 8, in display units	1		
Scaling Breakpoint 9	ScR9	Multi-poir 100% of	nt scaling breakpoint 9, adjustable span. Must be > 5cA8 value	e up to	PAPS =	9
Display Value 9	d 159	Value to be displayed at Multi-point scaling breakpoint 9, in display units				
Tare Function	ER-E	EnAb d ISA	Enables or disables the input auto-zero Tare feature	d .SA	Always	~
Set-up Lock Code	SLoc	0 to 999	9	10	Always	5
Code "Operator mode	displays fo	liows.	-		1	

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Note:

Alarm parameters marked * *are repeated in Configuration Mode.* **Note:**

**Once the complete list of Set Up Mode parameters has been displayed, the Operator Mode displays are shown without exiting from Set Up Mode.

4 Operator Mode

This is the mode used during normal operation of the instrument. It can be accessed from Select Mode, and is the usual mode entered at power-up. The available displays are dependent upon the setting of the Display Strategy parameter in Configuration Mode. WARNING:

IN NORMAL OPERATION, THE OPERATOR MUST NOT REMOVE THE INSTRUMENT FROM ITS HOUSING OR HAVE UNRESTRICTED ACCESS TO THE REAR TERMINALS, AS THIS WOULD PROVIDE POTENTIAL CONTACT WITH HAZARDOUS LIVE PARTS.



CAUTION:

Set all Configuration Mode parameters and Set Up Mode parameters as required before starting normal operations.

4.1 Entry into Operator Mode

This is the normal operating mode of the instrument from power-up. It can also be accessed from any other mode via Select Mode as follows:

Hold down ③ and press △ to force the controller into the Select Mode. The SLCt legend is shown for 1 second, followed by the legend for the current mode. Press △ or ▽ to navigate to the Operator Mode option, then press ③.

4.2 Scrolling through Parameters and Values

Press **1** to scroll through the parameters. While this key is pressed, and up to 1 second after, the parameter legend is shown, followed by the current parameter value.

4.3 Changing Parameter Values

Press \bigcirc to select the required parameter, then press \bigcirc or \bigtriangledown to set the value as required.

Once the displayed value is changed, it is effective is immediately. No confirmation of the change is required.

Press 🖸 to move onto the next parameter.

Note:

The operator can freely view the parameters in this mode, but alteration depends on the Display strategy setting in Configuration Mode. All parameters in Display strategy 6 are read only, and can only be adjusted via Setup mode.

Parameter	Legend for 1 sec followed by	Set Value	Adjustment F Descript	Adjustment Range & Description		Units Display	
Process Variable	Proc	Cun Read o	rent Process Variab only, but latched rela reset ("see below	Always	C, F or blank		
Maximum PV Value	rar	Maximu OPEC Max L	m displayed value () since パク 用 was I ED 🍊 is lit on mod	Strategies 0, 1, 3, 4, & 6	C, F or blank		
Minimum PV Value	~~ ~	Minimu OPEN Min L	m displayed value () since 197 wo was ED T is lit on mod	Strategies 0, 1, 3, 4, 8, 6	°C, °F or blank		
Alarm 1 Active Time	Et i	Accum activ Forma	nulated time alarm 1 e since Et + was la t mm.ss to 90.50 th (10 sec Increment Shows CHHD it >90	Strategles D, 4 & 5 If alarm 1 configured.	E		
Process Alarm 1 value	AL I	Adju	Alarm 1 value. Istable except in Sti	Strategies 2, 3, 4 & 6 If alarm 1 configured	A in alarm 1 only or 1		
Process Alarm 2 value	RL2	Adju	Alarm 2 value. Istable except in Sti	Strategles 2, 3, 4 & 6 If alarm 2 configured	5		
Active Alarm Status	ALS:	The alarn Indicates	n status screen any active alarms.	Display(s) show active alarms. Inactive alarms are blank			
			When alarms		Alarm 1 Active	1	
		ALM2 are active, the associated Alarm LED flashes. Latched relays can be reset (see below)		5	Alarm 2 Active	-	

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1/8 Din Indicator Units Display

The 1480 1/8 Din indicator has an additional Units Display. In Operator Mode, this display shows °C or °F when a temperature input range is displayed, and is blank for strain gauge or linear inputs.

The units display is also used in other modes as a confirmation of the parameter type currently shown in the main display.

5 Alarm Indications



The alarm status screen indicates any active alarms, in addition the associated Alarm LED flashes. For latching alarm outputs, the LED FLASHES when the alarm condition exists, and goes to ON when the alarm condition is no longer present if the output has not yet been reset, to indicate that the relay is in the Latched on condition.

5.1 Resetting Latched Alarm Outputs

Latched outputs can be reset whilst the Process variable or Alarm Status screens are displayed, via the Digital Input (if fitted), from the front keypad as follows:

Press either \square or \square to reset the latched relay(s).

Note:

Outputs will only reset if their alarm condition is no longer present. **CAUTION:**

A reset will affect ALL latched outputs.

5.2 Resetting Alarm 1 Active Time, Minimum PV or Maximum PV The stored Maximum PV value, Minimum PV value or Alarm 1 active Elapsed Time value can be reset via the Digital Input (if fitted), with a communications command via the RS485 module (if fitted) or from the front keypad as follows:

Press 🖸 to select the parameter to be reset.

Press either \bigtriangleup or \bigtriangledown for three seconds.

The display briefly shows ---- when the value is reset before the unit reverts to the requested display.



Multi-Point Scaling

When Multi-Point Scaling is enabled (MPS = EnAb in Configuration Mode), up to 9 breakpoints can be set to linearize the input signal. This only applies to mA, mV or Voltage input types. For each breakpoint the input scale value (ScAn) is entered in % of input span, followed by the value to be shown (diSn) in display units. Each breakpoint's input scale value must be higher than the previous value, but the display values can be either higher or lower. Any scale value set to 100% becomes the last in the series.

6 Tare Feature

When Tare is enabled (tArE = EnAb in Configuration Mode), it can be used to set the displayed value to zero automatically, by making the PV Offset parameter equal, but opposite to, the current process variable value. Tare can be initiated via the Digital Input (if fitted), or by using the following key press sequence:

Press **D** until the process variable is displayed.

Hold down 🖾 and 🖾 together for three seconds until the display shows YES? Release both keys and press 🖾 within 3 seconds to confirm the request. Note:

The Tare request is aborted if this sequence is not followed exactly.