

From lab to production, providing a window into the process



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Material Analysis

Operating Manual





CAUTION: Installation should be only performed by technically competent personnel. Local Regulations regarding electrical installation & safety must be observed. The host equipment is required to provide a suitable electrical, mechanical and fire enclosure to meet relevant safety standards. Impairment of protection will occur if the product is used in a manner not specified by the manufacturer.

1. Installation

Installing Option Modules/Maintenance





CAUTION: All power supply connections to the device must be removed when carrying out any form of maintenance.

To access modules, first detach the PSU and CPU boards from the front by lifting first the upper, and then lower mounting struts. Gently separate the boards.

- a. Plug the required option modules into the correct connectors, as shown below.
- b. Locate the module tongues in the corresponding slot on the opposite board.
- c. Hold the main boards together while relocating back on the mounting struts.

Replace the instrument by aligning the CPU and PSU boards with their guides in the housing, then slowly push the instrument back into position.



NOTE: Option modules are automatically detected at power up.



Option Module Connectors



Panel Mounting

The mounting panel must be rigid, and may be up to 6.0mm (0.25inch) thick. Cut-out sizes are:

Cut-Out Dim A = 92mm

Cut-Out Dim B = 45mm

For n multiple instruments mounted side-by-side, cut-out A is 96n-4mm



Tolerance +0.5, -0.0mm



1. Insert instrument into the panel cut-out.

2. Hold front bezel firmly (without pressing on display area), and re-fit mounting clamp. Push clamp forward, using a tool if necessary, until gasket is compressed and instrument held firmly in position.



NOTE: For an effective IP66 seal against dust and moisture, ensure gasket is well compressed against the panel, with the 4 tongues located in the same ratchet slot.

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Rear Terminal Wiring



All connections to the device must be made through a spade format or similar connection, with connection to the spade terminal touching both the insulation and conductor material. (Use a standard crimping tool). Connections must be mechanically secured so as to prevent any wiring becoming loose and coming in contact with other wires or the instrument casing.

The above applies to any and all connection to hazardous mains supply either direct or indirect (Through a switch (Relay)) USE COPPER CONDUCTORS (EXCEPT FOR T/C INPUT) Use Screened Cable on Retransmission Option 1 Single Strand wire gauge: Max 1.2mm (18SWG)



This diagram shows all possible option combinations. The actual connections required depend on the options fitted.

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CAUTION: Check information label on housing for correct operating voltage before connecting supply to Power Input. Fuse: 100 – 240V ac – 1amp anti-surge 24/48V ac/ dc – 315mA anti-surge



Electrical shock can result in death or serious injury. Avoid contact with the leads and terminals. High voltages that may be present on leads can cause electrical shock

Note: At first power-up the message Goto ConF is displayed, as described in section 6 of this manual. Access to other menus is denied until configuration mode is completed

2. Select Mode

Select mode is used to access the configuration and operation menu functions. It can be accessed at any time by holding down \bigcirc and pressing \triangle . The SLCt legend is shown for 1 second, followed by the legend for the current mode. Press \triangle or \bigtriangledown to choose the required mode, then press \bigcirc to enter. An unlock code is required to prevent unauthorised entry to Configuration, & Setup modes. Press \triangle or \bigtriangledown to enter the unlock code, then press \bigcirc to proceed.

Mode	Legend for 1 sec followed by	Set Value	Description	Default Unlock Codes	Units Display
Operator		OPtr	Normal operation	None	
Set Up		SEFb	Tailor settings for application	10	
Configuration	SLCE	ConF	Configure instrument for use	20	5
Calibration		UCAL	Calibrate Strain Gauge input	10	
Product Info		inFo	Instrument information	None	



NOTE: Automatic return to Operator Mode after 2 minutes without key activity.



3. Configuration Mode

First select Configuration mode from Select mode (refer to section 2). Press 🕥 to scroll through the parameters. While this key is pressed, and up to 1 second after, the parameter legend is shown, *followed by the current value.* Press Λ or ∇ to set the required value. Press \Im to display YES? ,press 🔼 accept the change, otherwise parameter will revert to previous value. To exit from Configuration mode, hold down 🕤 and press 🔼 , to return to Select mode. Note: Parameters displayed depends on how instrument has been configured. Refer to user guide (available from your supplier) for further details. Parameters marked * are repeated in Setup Mode.

Param	eter	Legend for 1 sec followed by	Set Value	Adjustment Descrip	Range & tion	\$	Default Value	Units Display
Mode [Default	ብድ.ቦጣ	d iSA EnAb	Enables or Disab of Values wit	Enables or Disables Defaulting of Values within Mode		d ,SR	
Input Range/	/Туре	'n₽Ŀ	See for	llowing table for po	ssible co	odes	St_G	r
Code	Input Ty Range	pe &	Code	Input Type & Range	Code	Input Rang	Type &	
ьε	B: 100 - 18	324 °C	LF	L: 32.0 - 999.9 °F	PEF	Pt100	: -328 - 147	72 °F
ЬF	B: 211 - 33	315 °F	nc	N: 0 - 1399 °C	PE.C	Pt100: -128.8 - 537.7 °C		37.7 °C
55	C: 0 - 2320) °C	NF	N: 32 - 2551 °F	PEF	Pt100: -199.9 - 999.9 °F		99.9 °F
ĹF	C: 32 - 420)8 °F	٢Ĺ	R: 0 - 1759 °C	0_20	0 - 20 mA DC		
JE	J: -200 - 1	1200 °C	rF	R: 32 - 3198 °F	4_20	4 - 20	mA DC	
JF	J: -328 - 2	2192 °F	56	S: 0 - 1762 °C	0_50	0 - 50	mV DC	
J.C	J: -128.8	- 537.7 °C	SF	S: 32 - 3204 °F	10.50	10 - 5	0 mV DC	
JF	J: -199.9	- 999.9 °F	ĿĹ	T: -240 - 400 °C	0_S	0 - 5 \	/ DC	
Ρ£	K: –240 - 1	373 °C	ĿF	T: –400 - 752 °F	1_5	1 - 5 \	/ DC	
ΗF	K: -400 -	2503 °F	E.C	T: -128.8 - 400.0 °C	0_ 10	0 - 10	V DC	
Р . <u>С</u>	K: -128.8	- 537.7 °C	Ŀ.F	T: -199.9 - 752.0 °F	2_ 10	2 - 10	V DC	
۲F	K: –199.9	- 999.9 °F	Р24С	PtRh20% vs. 40%: 0 - 1850 °C	St_C	Strain -10m\	Gauge / to -50mV	

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<i>L</i> [L: 0 - 762 <i>L</i> F L: 32 - 140	°C)3 °F	Р2чЕ	PtRh20% vs 40%: 32 - 3362 °F				
L.E L: 0.0 - 53	7.7 ℃	የተር	Pt100: -199 - 800 °C				
Note: Decimal p	ooint show	vn in tab	le indicates temp	erature I	resol	ution of 0).1°
Parameter	Legend for 1 sec followed by	Set Value	Adjustment Descrip	Range 8 tion	:	Default Value	Units Display
Scale Range Upper Limit	ruL	Sca	le Range Lower Li to Range Maxim	mit +100 um		Max (Lin = 1000)	U
Scale Range Lower Limit	rLL	Sca	Range Minimum ale Range Upper Li	to imit -100		Min (Lin = 0)	L
Decimal point position	dPoS	0=xxx. !=xxx. 2=xx.x 3=x.xx	X, (non-tempera X, only X	ture rang /)	jes	0	Ρ
Linear Range Engineering Units Display	니이	nonE C F	None (<i>Blank</i>),	, °C or °F		nonE	<u>د</u> ۴
Multi-Point Scaling	rnPS	EnAb d ISA	Enables or disab multi-point scal	les the ir ing featu	nput re	d ,SA	5
Alarm 1Type	ALA I	P_H i P_Lo nonE	Process Hig Process Lov No ala	h Alarm v Alarm rm		P_H ,	I
High Alarm 1*	РћА I	Alarm 1	value, adjustable	within sc	aled	Max	(Alm1
Low Alarm 1*	PLR I		range, in display u	units		Min	only = $\mathbf{H}_{)}$
Alarm 1 Hysteresis*	RHY I	1 LSD	to full span in disp safe side of alar	lay units m	on	1	-
Parameter	Legend for 1 sec followed by	Set Value	Adjustment Descrip	Range & tion		Default Value	Units Display
Alarm 2 Type High Alarm 2* Low Alarm 2*	ALA2 Pha2 Pla2		Options as for ala	rm 1		nonE Max Min	5 5 5

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AI 2 Hysteresis*	8H75			1	=
		<i>~E</i> Łዖ	Retransmit PV Output		
Output 1 Usage	USE I	de IO	0 to 10VDC (adjustable)	rEtP	1
			transmitter power supply*		
		0_5	0 to 5 V DC output		
Output 1 PV		0_ 10	0 to 10 V DC output		
Retransmit	FRb I	2_ 10	2 to 10 V DC output	0_ 10	1
Туре		02-0	0 to 20 mA DC output		
		4_20	4 to 20 mA DC output		
Retransmit	co !!!	Display	value between, -1999 & 9999 at	Range	н
Scale Maximum	10 //1	which	Output 1 will be at maximum	max	
Retransmit	ro IL	Display	value between, -1999 & 9999 at	Range	L
	00111	Output	1 Power Supply (0 to 10)/DC)*	10.0	
TXF30 Tievel	ר כט ו		Alarm 1 direct non latebing	10.0	
			Alarm 1, direct, non-latching		
			Alarm 1, reverse, non-latching		
		HILD	Alarm 1, direct, latching	•	
			Alarm 1, reverse, latching		
		Hend	Alarm 2, direct, non-latching		
Output 2 Usage	IISE2	Henr	Alarm 2, reverse, non-latching	8 lod	2
	0.500	PJ28	Alarm 2, direct, latching		-
		R2Lr	Alarm 2, reverse, latching		
		P2I 0	Logical Alarm 1 OR 2, direct		
		0 I2r	Logical Alarm 1 OR 2, reverse		
		Anyd	Any active alarm, direct		
		Rnyr	Any active alarm, reverse		
Output 3 Usage	USE3		As for Output 2 Usage	bnS8	Ч
Display Strategy	d ,SP	0, I,	2, 3, 4 or 6 (refer to section 6)	0	Ь
		rrLy	Reset latched relay(s)		
		FBLE	Initiate Tare (zero display)		
Logic Input	<i>н Г.</i> .	rPu	Reset min/max PV values	ccl 4	
Usage		гE	Reset Alarm 1 elapsed time		1
		იმინ	Reset Alarm 1 elapsed time & min/max PV values		

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Logic Input		CLS	Close contact activates logic state	ric	
State	0 100	OPN	Open contact activates logic state		'
Config Lock	CLoc	Config	g Mode lock code, 0 to 9999	20	E

4. Setup Mode

Note: Configuration must be completed before adjusting Setup parameters. First select Setup mode from Select mode (refer to section 2). Press ◯ to scroll through the parameters (while this key is pressed, and for 1 sec after, the parameter legend is shown, then the current value). Press or ♡ to change the value. To exit from Setup mode, hold down ◯ and press △ to return to Select mode. Note: Parameters displayed depends on how instrument has been configured.

Parameter	Legend for 1 sec followed by	Set Value	Adjustment Range & Description	Default Value	Units Display
Mode Default	dF.rn	Enab	les or Disables Defaulting of Values within Mode	d iSA	
Input Filter Time Constant	F iLE	C	DFF or 0.5 to 100.0 secs	0.5	F
Alarm Duration Filter Time	ALFL	OFF or turn or	0.5 to 100.0 secs. Alarm will not if active for less than time set	0.0	F
Input fail Mode	InPF	When i	nput fails PV should go Low or High scale reading	н ւնհ	
Process Variable Offset	OFFS		±Span of controller	0.0	o
Raw PV value	ئ، 5	Linear	input value, un-scaled (mA, mV	or VDC)	blank
High Alarm 1	Pha I	Alarm 1	value, adjustable within scaled	Max	I (Alm1
Low Alarm 1	PLA I		range, in display units	Min	only = A)
Alarm 1 Hysteresis	AHY I	1 LSD	to full span in display units on safe side of alarm	1	-
High Alarm 2	Pha2			Max	2
Low Alarm 2	PLR2		Options as for alarm 1	Min	C
AI 2 Hysteresis	8H75			1	=



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Parameter	Legend for 1 sec followed by —	Set Value	Adjustment Range & Description	Default Value	Units Display	
Scaling Breakpoint 1	ScA I	ScR / Multi-point scaling breakpoint 1 value, adjustable from 0 to 100 in % of span				
Display Value 1	d ,5 l	Value to be scaling brea	e displayed at multi-point akpoint 1, in display units	Range Max		
Scaling Breakpoint 2	ScA2	Multi-point to 100%	scaling breakpoint 2, adju o of span. Must be > 5cA 1	stable up value	2	
Display Value 2	9 '25'	Value to t bro	be displayed at Multi-point eakpoint 2, in display units	scaling	-	
Scaling Breakpoint 3	ScA3	Multi-point to 100%	scaling breakpoint 3, adjus o of span. Must be > 5cA2	stable up value	2	
Display Value 3	9 '23	Value to b br	be displayed at Multi-point eakpoint 3, in display units	scaling		
Scaling Breakpoint 4	ScA4	Multi-point to 100%	scaling breakpoint 4, adjus o of span. Must be > 5cA3	stable up value	ų	
Display Value 4	אצי פ	Value to t bre	Value to be displayed at Multi-point scaling breakpoint 4, in display units			
Scaling Breakpoint 5	ScRS	Multi-point to 100%	scaling breakpoint 5, adjus o of span. Must be > 5cA4	stable up value	c	
Display Value 5	d ,55	Value to t bre	be displayed at Multi-point eakpoint 5, in display units	scaling		
Scaling Breakpoint 6	ScR6	Multi-point to 100%	scaling breakpoint 6, adjus o of span. Must be > 5cAS	stable up value	6	
Display Value 6	d ,56	Value to t	be displayed at Multi-point eakpoint 6, in display units	scaling	0	
Scaling Breakpoint 7	Scal	Multi-point to 100%	scaling breakpoint 7, adju 6 of span. Must be > 5cR6	stable up value	г	
Display Value 7	ر5، م	Value to be displayed at Multi-point scaling breakpoint 7, in display units				
Scaling Breakpoint 8	ScR8	Multi-point to 100%	scaling breakpoint 8, adju of span. Must be > 5cA 7	stable up value	8	
Display Value 8	d 158	Value to I br	be displayed at Multi-point eakpoint 8, in display units	scaling	0	

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Scaling Breakpoint 9	ScA9	Multi-point scaling breakpoint 9, adjust to 100% of span. Must be > 5cAB	q	
Display Value 9	d ,59	Value to be displayed at Multi-point breakpoint 9, in display units	-	
Tare Feature	LArE	Enables or disables the input auto-zero Tare feature	d iSA	r
Setup Lock Code	SLoc	0 to 9999	10	5

Note: Operator mode screens follow, without exiting from Setup mode.

5. Strain Gauge Calibration Mode

Note: Configuration must be completed before adjusting Calibration parameters. First select Calibration mode from Select mode (*refer to section 2*). Press \bigcirc to scroll through the parameters (*while this key is pressed, and for 1 sec after, the parameter legend is shown, then the current value*). Press \bigtriangleup or \bigcirc to change the value. To exit from Calibration mode, hold down \bigcirc and press to return to Select mode.

Note: Calibration mode will only be displayed if input type is set to St_G

Parameter	Legend for 1 sec followed by	Set Value	Adjustment Range & Description	Default Value	Units Display
Mada Dafault	חח שנ	d ,5A Enables or Disables Defa		aulting of	ەء. ب
Mode Delaut	05.1 1	EnAb	Values within Moo	de	
Shunt Bosistor		d ,SR	Enables or Disables use	of shunt	C_0L
Shunt Resistor	כו וחכ	EnAb	resistor		
Calibration Resistor Value	rCAL	(appe	40% to 100% ears only when Shot is Er	AP)	80
Start Low Calibration	C.Lo	Press	\triangle and ∇ to start calibr	ation	0.0
		Press 🛆 and 🔽 to start calibration making sure to apply the high range signal if 5hnt is			
Calibration	C.H 1		set d ·S A		1000
		(Can only cail	be accessed once a succ bration has been complete	esful low ed)	
Calibration Lock Code	rloc		0 to 9999		10



When the calibration procedure begins ---- appears on the screen. Once Calibration is complete donE appears on screen. If there are any Faults with the calibration an error message will appear either Er_r or Er_C. Er_C means the low calibration will fail if the offset is less than -10mV or greater than +10mV. This signifies potential faulty sensors or the high calibration will fail if the count value is less than +20mV or greater than +50mV. This signifies potential faulty sensors. Er_r means the high calibration will fail if the mV value is within 10mV of the low calibration value. This is a potential RCAL failure.

6. Messages & Error Indications

These messages indicate that the instrument may require attention, or there is a problem with the signal input connection. *The message legend is shown for 1 second, followed by its value. Caution:* Do not continue with the process until the issue is resolved.

Parameter	Legend for 1 sec followed by	Set Value	Adjustment Range & Description	Default Value	Units Display
Instrument parameters are in default conditions	Goto	ConF	Configuration & Setup is require screen is seen at first turn hardware configuration is of Press ◯ to enter Configuration next press △ or ▽ to of unlo then press ◯ to	red. This on, or if changed. on Mode, enter the ck code, proceed	٢
Input Over Range		CHHJ	Input signal is > 5% ov	er-range	
Input Under Range		ננגס	Input signal is > 5% und (>10% under-range for 4 to 20 5V and 2 to 10\	er-range mA, 1 to /ranges)	Ε
Input Sensor Break	Err	OPEN	Break detected in input signa	l, sensor or wiring	
Option 1 Error		Err I	Option 1 mod	dule fault	1
Option 2 Error		Err2	Option 2 mod	dule fault	2
Option 3 Error		Err3	Option 3 mod	dule fault	З
Calibration	Er_r		Shunt Resistor	is Faulty	
Calibration	Er_C	High ar	nd Low calibration points are too each other for a valid	close to reading	

Note: CHHJ, CLLJ or OPEN may be displayed if an incorrect input type is selected.



7. Operator Mode

This mode is entered at power on, or accessed from Select mode (see section 2). Note: All Configuration mode and Setup mode parameters must be set as required before starting normal operations. Press in to scroll through the parameters (while this key is pressed, and for 1 sec after, the parameter legend is shown, followed by the current value). Note: All Operator Mode parameters in Display strategy 6 are read only (see diSP in configuration mode), they can only be adjusted via Setup mode.

Legend for 1 sec followed by	Value	Display Strategy and When Visible	Description	Units Display
Proc	PV Value*	Always	Process Variable value Read only Latched outputs can be reset	°C, °F or blank
ሰግብ	Max PV Value	Strategies 0 , 1 , 3 , 4, & 6	Maximum displayed value (inc CHHJ or OPEN) since ♪ つR last reset. To reset, press ♥ or △ for 3 seconds, display = when reset	° C , °F or blank
חי 1 ^{הו}	Min PV Value	Strategies 0 , 1 , 3 , 4, & 6	Minimum displayed value (inc CLLJ or OPEN) since 𝒜 𝗝 last reset. To reset, press ♥ or △ for 3 seconds, display = when reset	° C , °F or blank
Et ,	Elapsed Time	Strategies D , 4 & 6 if alarm 1 configured. Format <i>mm.ss</i> to 99.59 <i>then mmm.s</i> (10 sec increments) Shows CHHJ if >999.9	Accumulated alarm 1 active ime since EL + last reset. To reset, press ♥ or △ for 3 seconds, display = when reset	E
al i	Alarm 1 Value	Strategies 2 , 3 , 4 & 6 if alarm 1 configured	Alarm 1 value, adjustable except in Strategy 6	I (AIm1) only = R)
AL2	Alarm 2 Value	Strategies 2 , 3 , 4 & 6 if alarm 2 configured	Alarm 2 value, adjustable except in Strategy 6	2
ALSE	Active Alarm Status*	When one or more alarms are active	2 —— Alarm 2 ac ive Latched outputs can be reset	l if alarm 1 active



Alarm Indication



The Active Alarm Status screen indicates any active alarms. In addition, the associated Alarm LED flashes. For latching alarm outputs, the LED flashes when the alarm condition exists, and goes to ON when the alarm condition is no longer present if the output has not yet been reset.

*Resetting Latched Alarm Outputs

Any latched outputs can be reset whilst the Process variable or Alarm Status screens are displayed, by pressing the \bigtriangleup or ∇ key, via the Logic Input.



NOTE: A reset will affect ALL latched outputs, but outputs will only reset if their alarm condition is no longer present.

Additional Indicator Units Display and LEDs

In Operator Mode, a Units display shows °C or °F when temperature values are shown. This display is also used in other modes as a confirmation of the parameter type currently shown in the main display. The SET LED indicator is off in Operator Mode, Flashing in Configuration Mode and ON in Set-up mode. MIN and MAX LED's light when these stored values are shown.

Multi-Point Scaling

When enabled (MPS = EnAb), up to 9 breakpoints can be set to compensate for non-linear input signals. For each breakpoint, the input scale value (ScAn) is entered in % of input span, followed by the value to be shown (diSn) in display units. Each breakpoint's input scale value must be higher than the previous value, but the display values can be higher or lower. Any scale value set to 100% becomes the last in the series.



Tare Feature

When Tare is enabled (tArE = EnAb), it can be used to set the displayed value to zero automatically, by making the PV Offset parameter equal, but opposite to, the current process variable value. Tare can be initiated via the Logic Input, or by using the following key press sequence: Press O until the process variable is displayed.

Hold down Δ and ∇ together for three seconds until the display shows YES?

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Release both keys and press A within 3 seconds to confirm the request. The display should read 0 briefly, then begin responding to input signal changes.

Note: Tare request is aborted if this sequence is not followed exactly.

8. Product Information Mode

First select Product information mode from Select mode (*refer to section 2*). Press 🕥 to view each parameter (*while this key is pressed, and for 1 sec after, the parameter legend is shown, followed by its value*). Hold down 🕥 and press 🛆 to return to Select mode. *Note: These parameters are all read only.*

Parameter	for 1 sec followed by	Value	Description	Units Display	
Input type	In_ I	Un i	Universal input	F	
0.5.4.11		nonE	No option fitted		
Uption 1 module	0Pn I	rLy	Relay output	1	
type inted		Lin	Linear DC voltage / current output		
		nonE	No option fitted		
Option 2 module	00.7	rLy	Relay output	7	
type fitted	UPnc	drLy	Dual Relay (outputs 2 & 4)	C	
		Lin	Linear DC voltage / current output		
Option 3 module	00 7	nonE	No option fitted	7	
type fitted	UPnd	۲۲	Relay output	5	
Auxiliary Option A (future option)	0PnR	nonE	No option fitted	R	
Firmware type	FLJ	Value di	splayed is firmware type number	F	
Firmware issue	155	Value di	splayed is firmware issue number	n	
Product Rev Level	PrL	Value di	splayed is Product Revision Level	r	
Date of manufacture	4000	Manufac	anufacturing date code (mmyy)		
Serial number 1	Sn I	First fou	rst four digits of serial number		
Serial number 2	Sn2	Middle f	our digits of serial number	Ь	
Serial number 3	Sn3	Last fou	r digits of serial number	С	



9. Specifications

Universal Input

Strain Gauge:	 350Ω, by means of 4 or 6 wire (6 to use internal Shunt resistor) Bridge excitation: 10VDC ± 7% @ 45mA Max. Bridge Sensitivity: 1.4-4mV/V Shunt Value: From 40%to 100% Input signal Span: -25% to 125% (Approx10mV to +50mV)
Thermocouple	± 0.1% of full range, ±1LSD (±1°C for Thermocouple CJC).
Calibration:	BS4937, NBS125 & IEC584.
PT100 Calibration:	$\pm 0.1\%$ of full range, ± 1 LSD.
DC Calibration:	$B_{1904} \propto D_{1045700} (0.00585 12 12 C).$
Sampling Pate:	10.1% Of full range, 11LSD.
Jamping Rate.	\sim 10M Ω resistive except DC mA (5 Ω) and V (47k Ω
Sensor Break	Strain Gauge: Depending on user setting InPE can cause input to fail
Detection:	high scale or low scale reading Reading will fail on either Sig+ or Sig-
	loss or incorrect excitation output <0.8mA and >50mA supply
Thermocouple/RTD:	High alarms activate for sensor break. Linear 4 to 20mA, 2 to 10V and
	1 to 5V DC: Low alarms activate for sensor break.
	Note: Sensor break not detectable on 0 to 20mA, 2 to 10V
	and 1 to 5V DC input types.
Isolation:	Isolated from all outputs.
	Universal input must not be connected to operator accessible circuits
	if single relay outputs are connected to a hazardous voltage source.
	Supplementary insulation or input grounding would then be required.
Logic Input	
Input Signal:	If the Logic State setting in Config Mode = CLS, Reset or Tare occurs on an Open to Closed transition, or high (3 to 5VDC) to low (<0.8VDC) transition.
	If Logic State setting in Config Mode = OPN, Reset or Tare occurs on a Closed to Open transition, or low (<0.8VDC) to high (3 to 5VDC))
Isolation	No isolation from inputs and other outputs
	No isolation nom inputs and other outputs.



Outputs	
Relay	
Contact Type & Rating:	Single pole double throw (SPDT), latching or non-latching action (selectable); 2A resistive at 120/240VAC.
Lifetime:	>500,000 operations at rated voltage/current.
Isolation:	Basic Isolation from universal input and SSR outputs.
Linear DC	
Accuracy:	±0.25% (mA @ 250 $oldsymbol{\Omega}$, V @ 2k $oldsymbol{\Omega}$). Degrades linearly to ±0.5% for increasing burden (to specification limits).
Resolution:	8 bits in 250mS (10 bits in 1s typical, >10 bits in >1s typical).
Isolation:	Reinforced safety isolation from inputs and other outputs.

OPERATING CONDITIONS (FOR INDOOR USE)

Ambient Temperature:	0°C to 55°C (Operating), −20°C to 80°C (Storage).	
Relative Humidity:	20% to 95% non-condensing.	
Altitude:	<2000m	
Supply Voltage and	100 to 240VAC ±10%, 50/60Hz, 8.5VA (for mains powered versions), or	
Power:	20 to 48VAC 50/60Hz 7.5VA or 22 to 65VDC 5W	
	(for low voltage versions).	

ENVIRONMENTAL

s with EN61326 (Susceptibility & Emissions).
s with EN61010-3
Degree 2, Installation Category II.
IP20 behind the panel).

PHYSICAL

Front Bezel Size:	96 x 48mm (1/8 Din Horizontal).
Depth Behind Panel:	100mm.
Weight:	0.21kg maximum.

MANUFACTURING SITE

Address:

The Hyde Business Park, Brighton, BN2 4JU, United Kingdom

SYMBOL EXPLANATION



Caution general danger to life or limb



General information and notices.

P/N: n/a

Rev: n/a www.dynisco.com

ECO: n/a

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